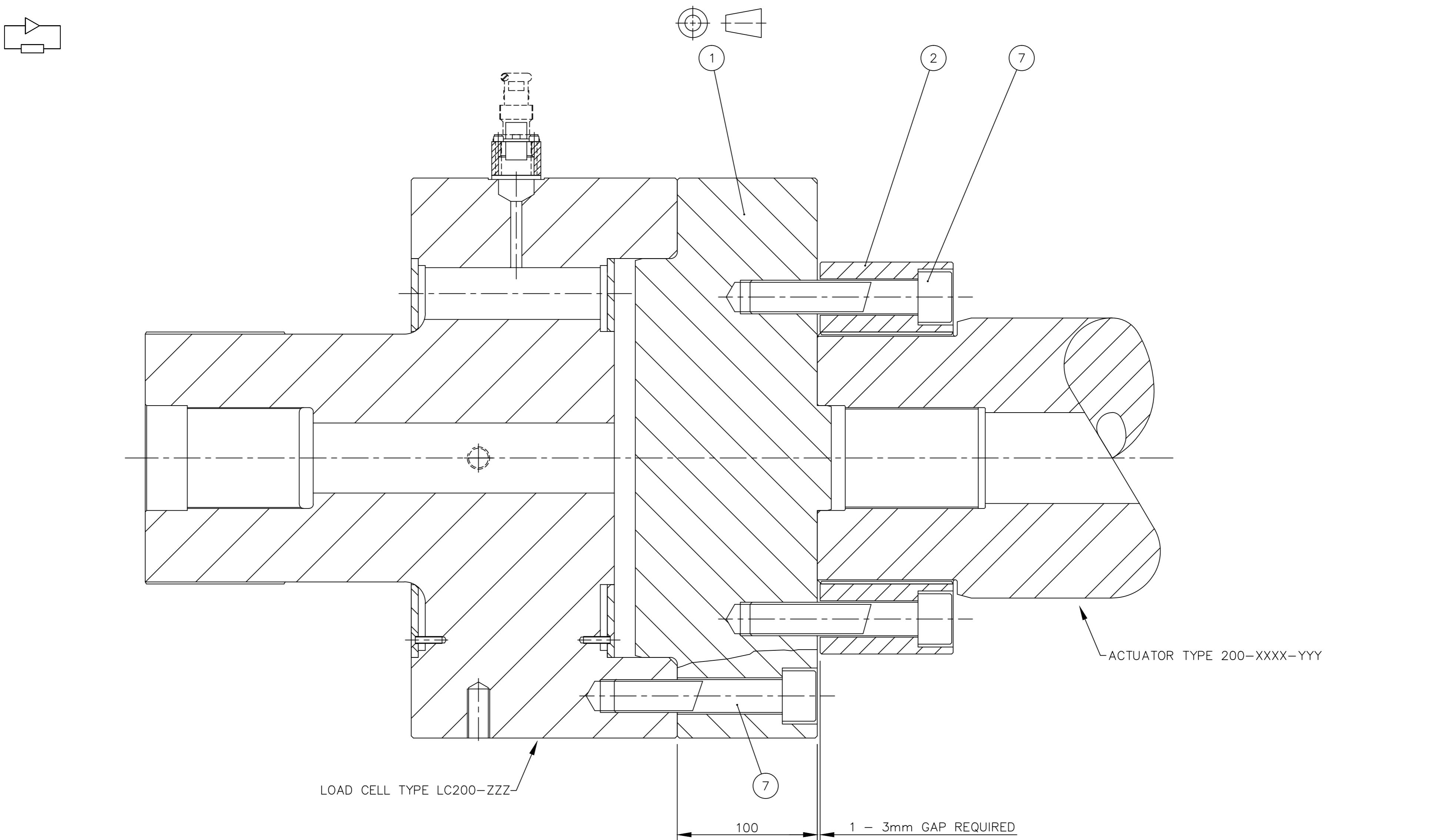


DO NOT SCALE

3rd ANGLE PROJECTION

IF IN DOUBT ASK



GEOMETRIC CHARACTERISTIC SYMBOLS		FEATURE CONTROL SYMBOL	
(M) maximum material condition	○ true position	perpendicularity	datum reference
↗ runout	○ cylindricity	// parallelism	
□ flatness of a surface	□ basic dimension	○ concentricity	
— straightness of a line		— symmetry	
△ profile of a surface	■ datum	— angularity	
○ profile of a line		○ roundness	
		total tolerance diameter  geometric characteristic symbol tolerance at mmr. as required	
Form positional tolerances & related datum are regardless of feature size unless specified.			

ISSUE	DATE	REVISIONS	JOB No:	D.C.N.	DRN
1	23/07/03	ORIGINAL ISSUE	61216		R.P.B.
2					
3					
4					
5					
6					
7					
8					
9					

All Dimensions in millimetres & refer to finished sizes  
 Tolerances:-  
 No decimal places  $\pm 0.4$   
 One decimal place  $\pm 0.1$   
 Angular  $\pm 0.5^\circ$   
 Squareness 0.1 per 100mm  
 hole depths to drill point  
 Surface texture 3.2um  
 Remove all burrs & break sharp edges rad 0.1/0.5 unless otherwise stated

<b>SERVOTEST</b> © 2003		
TITLE		
LOAD CELL MOUNT KIT (2000kN)		
MATERIAL		FINISH
DATE	23/07/03	SCALE 1:2
DRG. No.		C 200-9412
DRN.	R.P.BAILEY	CHECKED

A

B

C